Decarbonized cement pioneer

HOFFMANN GREEN CEMENT
Catalyst of the Carbon Transition

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H-UKR N cement technical sheet

Alkali-activated slag based cement

- **Decarbonized cement, 0% clinker**
- **Carbon footprint reduced by 80% compared to an OPC.**
- **Made in France**

> **THE BEST CO_2 IS THE ONE YOU DON'T PRODUCE**

Domains of use

- Ready-mixed plant
- Construction site concrete
- Precast (with or without heat treatment)

Applications

- Buildings: walls, floors, posts, beams, superficial foundations, footings, rafts, paving, stairs, double walls
- Roads and public works: curbs, gutters, bases, retaining walls, and acoustic screens.
- Civil engineering: mixing towers and wind turbine foundations, storage silos.
- Exterior landscaping and sustainable cities: decorative, deactivated, draining concretes.

Properties

- Concrete with a compressive strength class of 16 MPa [N/mm²] to 50 MPa [N/mm²] (on Cylindrical Concrete Specimens at 28 days)
- Concrete of any consistency class (Slump from 0 to 250 mm and Slump Flow from 350 to 650 mm)
- Workability maintained up to 120 mins

Assessments

- Under Technical Assessments

Chemical characteristics (%)	
SiO_2	32.41
Al_2O_3	8.41
Fe_2O_3	0.39
CaO	36.09
MgO	5.96
SO_3	0.21
K_2O	0.92
MnO	0.14
P_2O_5	0.01
Cl-	< 0.01
S^{2-}	0.72
Total alkaline Na_2O_{eq}	7.10

› *These values are given for information purposes only. Self-check results are available on request.*

Physical and mechanical characteristics	
Density (g/cm³)	2.65
Fineness, specific surface (m²/kg)	531
Heat of Hydration at 41 h (J/g)	177
at 120 h (J/g)	193
Colorimetry (L*)	90

Compressive Strength [1] in MPa [N/mm²]		
2d	7d	28d
36.7	52.0	63.8

› [1] *According to internal protocol derived from EN 196-1*

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20°C

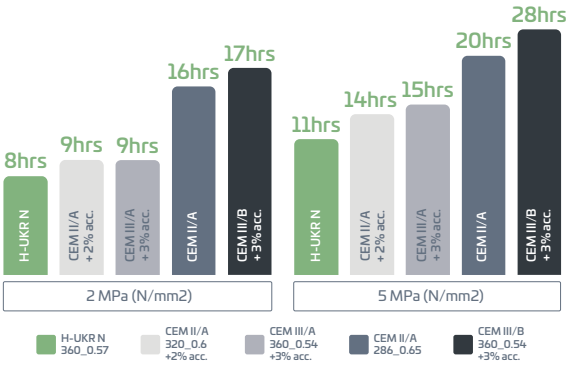
Maturity level

Results of maturity level studies at a young age of different cements.

In temperate conditions, the behavior of concretes based on H-UKR N cement and accelerated concretes based on CEM II/A (K94% S6%) and CEM III/A (K51% S49%) is similar.

Adding an accelerator to CEM III/B (K34% S66%)-based concrete does not achieve the performance of H-UKR N cement-based concrete.

Note: K=Clinker & S=Slag



Recommendations for use

- Use clean aggregates, free from organic matter
- Only use admixtures recommended by HOFFMANN GREEN CEMENT
- Take all precautions during horizontal pouring by systematically carrying out a cure. The curing products on the market are suitable. Water curing is prohibited.
- Use appropriate personal protective equipment (PPE): pants, long-sleeved clothing, waterproof gloves, waterproof shoes, safety glasses, etc.

The shelf life of H-UKR N cement is 24 months
(in dry storage conditions).

Packaging is:
- **in bulk** (30-T tank maximum)
- **in 1-T big bags**
- **in 25-kg bags**

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